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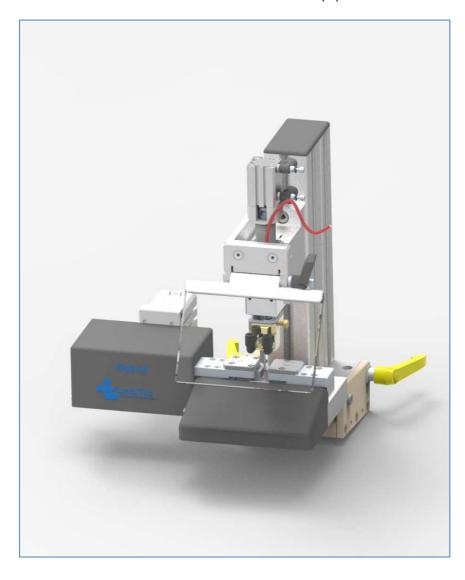
# Technical data sheet for Compactingtool KWZ-05

Manufacture:

KombiTec GmbH

An der Römerstr. 1 D-87488 Betzigau **Germany** 

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#### **Benefits:**

- Compact, flexible construction
- Precise positioning-accuracy, stability and robustness due to pre-stressed ballbearings
- Highest reproducibility of given shape- and dimensions
- Highest stiffness through shape-connection
- · Simple adjusting of sensors and stroke
- Simple upgrading opportunities of distance-control and force measuring devices
- Life-time optimized due water-cooled basic electrode holder

# **Application areas:**

- Stranded wires between 0,08 mm<sup>2</sup> 0,75 mm<sup>2</sup>
- Precise compacting of multi-wires
- Maximum compacting length ca. 5,5 mm

# **Technical changes:**

Technical modification and price changes without notices. All dimensions are in "mm". No liability can be accepted for printing errors.



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#### **Technical data:**

Diameter of the in feed unit: Ø 16 mm

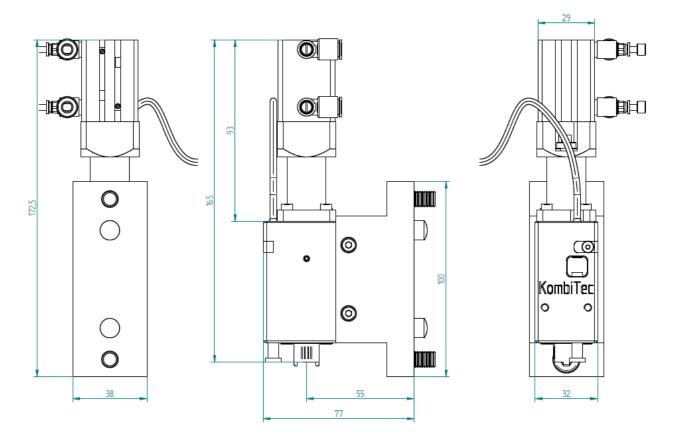
 $\begin{array}{ll} \text{Theoretical force:} & \text{ca. 100 N (out driving at 5 bar)} \\ \text{Medium pressed air:} & \text{filtered 5 } \mu \text{m, oiled or unoiled} \\ \text{Pneumatic fittings:} & \text{M5 } / \varnothing \text{ 6 mm} \\ \end{array}$ 

Pneumatic fittings: M5 / 06 mmWorking pressure: 3-6 barWorking temperature.  $0^{\circ}\text{C}-60^{\circ}\text{C}$ Repeatability:  $\text{ca.} \pm 0,05 \text{ mm}$ Max. weight of electrode holders: < 1,0 kg

Max. stroke: 20 mm

Air consumption per cycle: 0,16 l/min (at 5 bar and max. stroke)

Total weight: ca. 7,5 kg





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# **Compactingtool KWZ-05**

#### Option of configuration:

